

Date: Wednesday, 21/05/2008 8:22:43 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	CO-PILOT (FACTORY STD) KIT
<b>Job Number</b> :	39360		
<b>Estimate Number</b> :	13120		
<b>P.O. Number</b> :		<b>Part Number</b> :	D350771013
<b>This Issue</b> :	21/05/2008	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	N/A
<b>First Issue</b> :	/ /	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	38114	<b>Drawing Revision</b> :	A
<b>Written By</b> :		<b>Material</b> :	
<b>Checked &amp; Approved By</b> :		<b>Due Date</b> :	21/05/2008
<b>Comment</b> :	Est Rev:A 08-01-10 ECN1065 DD verified by:EC		

**Type** : PURCHASED PARTS

**Qty:** 1 **Um:** Each

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	DC	DOCUMENT CONTROL
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**Comment:** DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D350-771-013

CHG001

8/5/21

JLD  
08.5.21

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D3630041	Cyclic Stick
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

CYCLIC STICK

batch 37120

SLP

4.0	D3634041	Collective Control Stick
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

COLLECTIVE CONTROL STICK

batch 27026

SLP

5.0	133159	CLIP
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**Comment:** Qty.: 10.0000 Each(s)/Unit Total : 10.0000 Each(s)

CLIP

Batch: 103779 (6x)

105124

(4x)

8/5/21

SLP

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CO-PILOT (FACTORY STD) KIT

Job Number: 39360

Part Number: D350771013

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	332A27 2114 21	BOOT
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

BOOT

Batch: 106358

SP

7.0	3410 14	Split Ring
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Split Ring

Batch: 105619

SP

8.0	341A27 1368 20W	BOOT
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

BOOT

Batch: 106358

SP

9.0	350A27 1185 00	PEDAL
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

PEDAL

Batch: 107081

SP

10.0	350A27 1185 01	PEDAL, DIRECTIONAL CONTROL
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

PEDAL, DIRECTIONAL CONTROL

Batch: 106520

SP

11.0	350A27 1328 01	PLATE, BOOT MOUNT
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

PLATE, BOOT MOUNT

Batch: 106866

SP

12.0	350A27 1340 20	COPILLOT GRIP ASSEMBLY
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

COPILLOT GRIP ASSEMBLY

Batch: 106866

8/5/21

(X)

SP

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Job Number: 39360

Part Number: D350771013

Job Number:



Seq. #:	Machine Or Operation:	Description :
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13.0	350A27 1397 00	COVER, PITCH STICK
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)  
COVER, PITCH STICK  
Batch: 105124

SP

14.0	350A27 1525 0101	COLLERETTE FLANGE
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)  
COLLERETTE FLANGE  
350A27-1525-0101 or (350A27-1525-21) Batch: 106386

SP

15.0	350A27 1528 0101	SHIM
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)  
SHIM  
~~350A27-1528-0101~~ or (350A27-1528-20) Batch: 105124

SP

16.0	A0023C06R35NW	PIN, LOCKING
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)  
PIN, LOCKING  
Batch: 106358

SP

17.0	ASNA0033 045	Clamp
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)  
Clamp  
Batch: 1106358

SP

18.0	MS3116E20 41P	Connector, 41 pin
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)  
Connector, 41 pin  
Batch: 1105690

SP

19.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

8/5/21  
08/05/21

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Drawing Name: CO-PILOT (FACTORY STD) KIT

Job Number: 39360

Part Number: D350771013

Job Number:



Seq. #:

Machine Or Operation:

Description :

20.0

PACKAGING 1

PACKAGING RESOURCE #1



Q

Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-771-013

Location:

PPP Rev:

*Draft*

*8/5/21*

*SP*

21.0

QC21

FINAL INSPECTION/W/O RELEASE



*08/05/21*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*U 08-05-21*